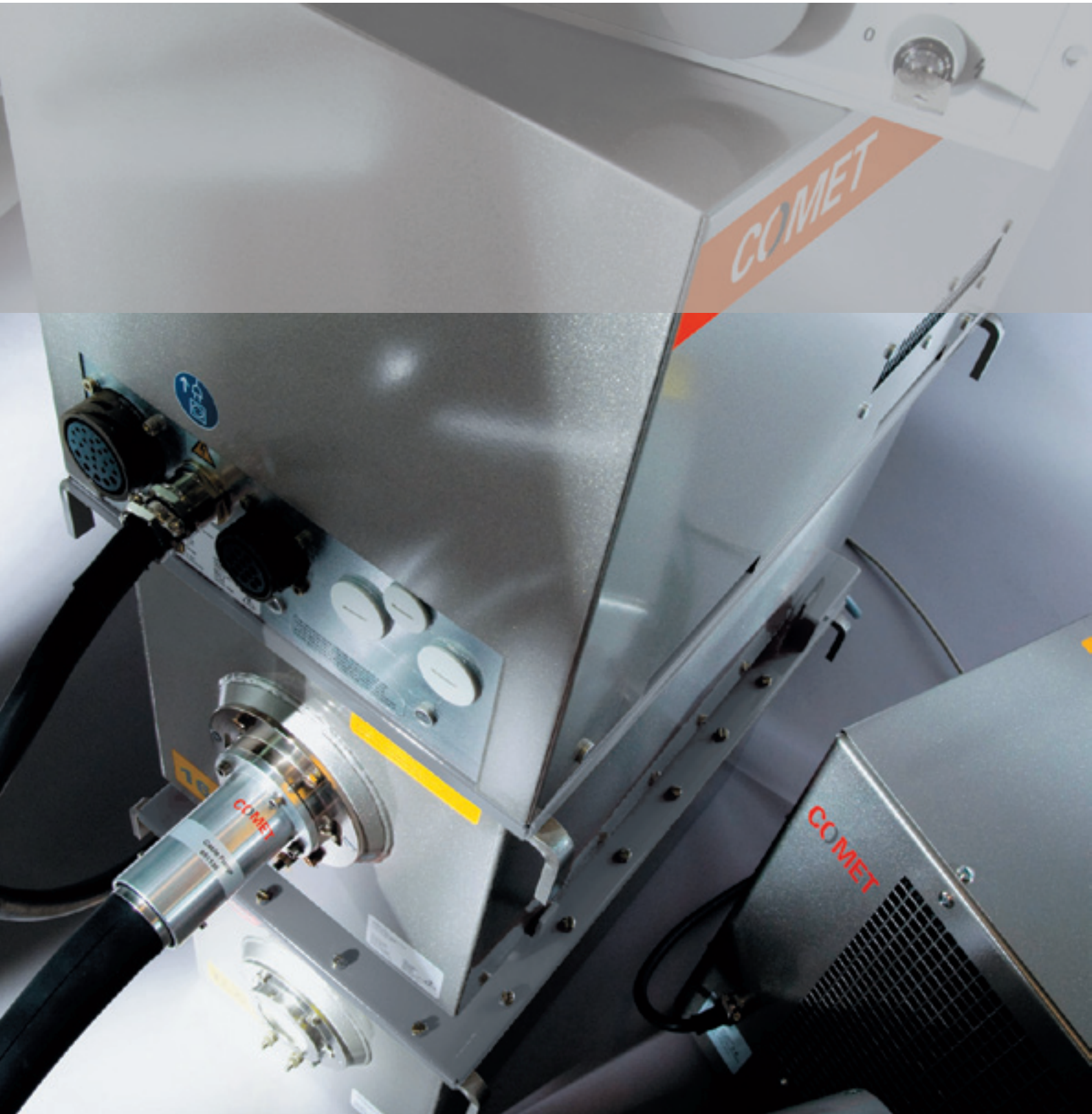


Unipolar Metal Ceramic Tubes

Industrial X-Ray

Overview







About Unipolar Metal Ceramic X-Ray Tubes

The COMET Unipolar Metal Ceramic tubes are designed for use in demanding industrial applications like Non-Destructive Testing, Food Inspection and Thickness Gauging.

The tube assembly consists of an Unipolar X-Ray tube with cooled anode at ground potential and a high voltage receptacle socket. The X-Ray proof tube housing has fittings for water hose connections. The main advantages are high power, small dimensions, low weight and rugged mechanical design.

“One Stop Shop” for Industrial X-Ray Sources:

COMET’s XRS Subsystems

COMET is pleased to offer all of the necessary components for a customized X-Ray Source: The new XRS Subsystems each contain a COMET X-Ray tube, high voltage generator with cables and coolers designed for easy inte-

gration that will optimize system performance. All XRS subsystems are factory prepared and tested for hassle free installation and operation.

This novel solution demonstrates COMET’s continuous commitment and investment in delivering real added value to our worldwide customer base.

About the Business Unit Industrial X-Ray

COMET Industrial X-Ray is an experienced supplier of components and modules for industrial X-Ray applications and is proud of its reputation as the preferred engineering partner in terms of innovation potential, know how, flexibility and speed. Our product range features X-Ray tubes and sources with small focal spot resolution ($< 1 \mu\text{m}$) up to 6 kW in output for more power demanding requirements: from the smallest footprint for use in portable units to 800 kV fixed gantry systems that are suitable for cargo screening.



Unipolar Metal Ceramic Tubes – Configuration Information

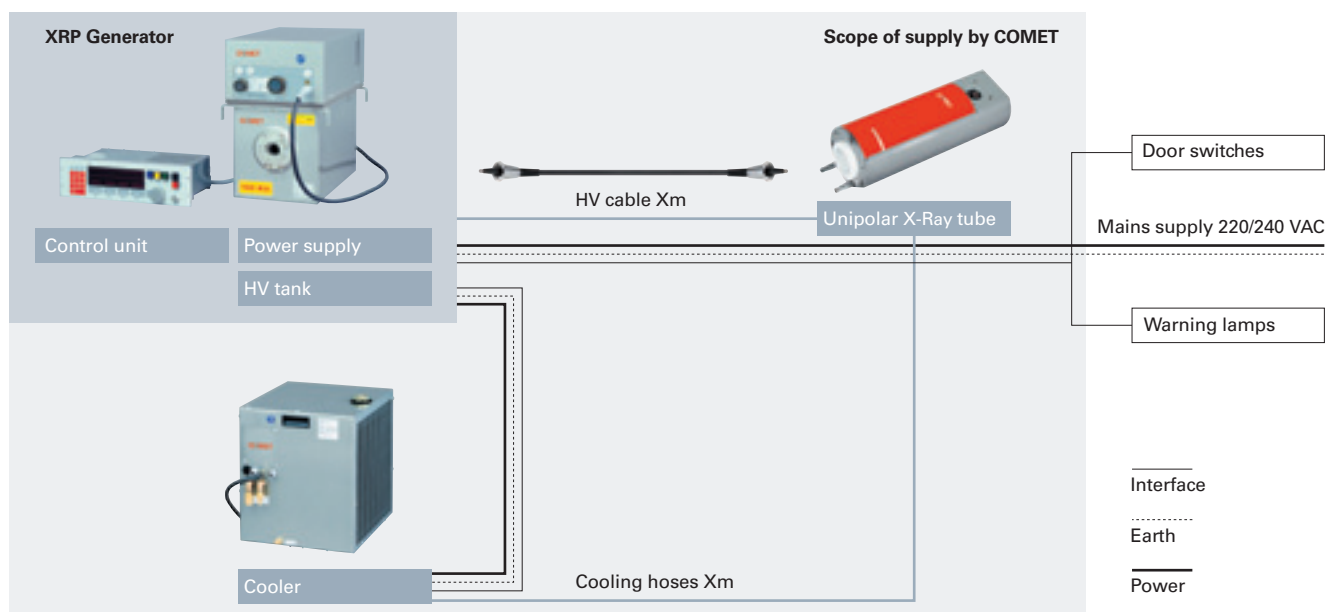
Overview of tubes and fitting system components; high voltage generator, high voltage cable and cooler.

GENERATOR

XRS Module	Type	Ordering No.	Voltage range (kV)	Current range (mA)	Max. power (W)	Output connector	Ordering No. flange
XRS-75	XRP-75/1000/1	20032831	5–75	0–17.5	1000	CA11	–
	XRP-75/1000/1	20032831	5–75	0–17.5	1000	CA11	–
XRS-100	XRP-100/2250/2	10008861	5 – 100	0 – 22.5	2250	R24	651136
XRS-160	XRP-160/2250/2	10008863	7.5 – 160	0 – 22.5	2250	R24	651136
	XRP-160/2250/2	10008863	7.5 – 160	0 – 22.5	2250	R24	651136
	XRP-160/2250/2	10008863	7.5 – 160	0 – 22.5	2250	R24	651136
	XRP-160/4500/2	10006465	7.5 – 160	0 – 45	4500	R24	651136
XRS-225	XRP-225/2250/2	10008864	10 – 225	0 – 15	2250	R28	10001710
	XRP-225/2250/2	10008864	10 – 225	0 – 15	2250	R28	10001710
	XRP-225/4500/2	10006466	10 – 225	0 – 30	4500	R28	10001710
	XRP-225/4500/2	10006466	10 – 225	0 – 30	4500	R28	10001710

Unipolar Metal Ceramic Tubes – Configuration Information

Overview of tubes and fitting system components; high voltage generator, high voltage cable and cooler.



TUBE

Tube type example	Ordering No.	Focal spots (EN 12543)	Terminal type	Ordering No. flange
MXR-75/30	915376.51	5.5	CA11	–
MXR-75/HP20	915377.51	1.0	CA11	–
MXR-101	915343.51	5.5	R10	651142
MXR-160/20	915317.51	1.0 / 1.0	R24	10001756
MXR-160HP/11	915370.51	0.4 / 1.0	R24	10001756
MXRP-160C	915311.51	0.4 x 4.0 (l x w)	R24	10001756
MXR-160/22	915301.51	1.0 / 5.5	R24	10001756
MXR-225HP/11	915371.51	0.4 / 1.0	R24	10001756
MXR-225/21	915325.51	0.4 / 1.1	R24	10001756
MXR-225/21	915325.51	1.0 / 3.0	R24	10001756
MXR-225/22	915326.51	1.0 / 5.5	R24	10001756

CABLE

Type	Ordering No.
L3/75-CA11-CA11-Xm	
L3/75-CA11-CA11-Xm	
U3/100-R10-R24SL-Xm	
N3/160-R24SL-R24SL-Xm	
N3/160-R24SL-R24SL-Xm	
N3/160-R24SL-R24SL-Xm	
N3/160-R24SL-R24SL-Xm	
P3/250-R24SL-R28SL-Xm	
P3/250-R24SL-R28SL-Xm	
P3/250-R24SL-R28SL-Xm	
P3/250-R24SL-R28SL-Xm	

COOLER

Type	Ordering No.
XRC-1001-WA	20033773
XRC-1001-WA	20033773
XRC-3001-WA	10008640
XRC-3001-WA	10008640
XRC-3001-WA	10008640
XRC-3001-WA	10008640
XRC-3001-WW	10008641
XRC-3001-WA	10008640
XRC-3001-WA	10008640
XRC-3001-WW	10008641



MXR-75/30

MXR-75HP/20

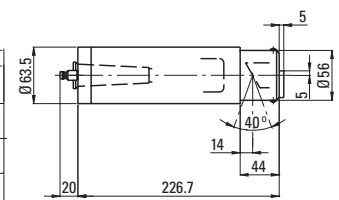
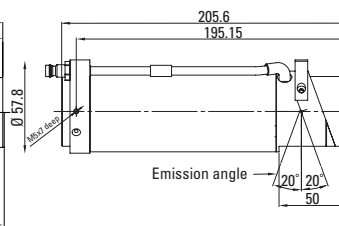
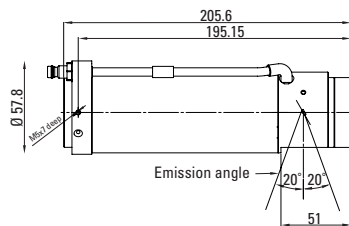
MXR-101

Ordering No.	915376.51
Nominal tube voltage	75kV
Continuous rating	1000W
Focal spot acc. EN 12543	d = 5.5mm
Filament current, max.*	3.6 A
Filament voltage, typical	5.3 V
Inherent filtration	0.8mm Be
Target material	W
Target angle	30°
Radiation coverage	40° x 40°
Leakage radiation, max.	1.5 mSv/h
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	40°
Weight	2.1 kg
Terminal type	CA11
Mounting flange	–
Locking device	–

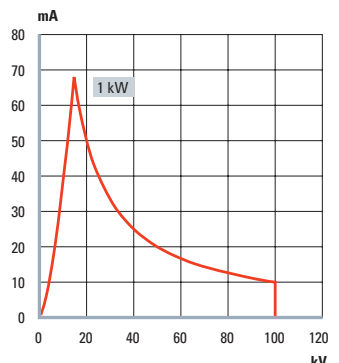
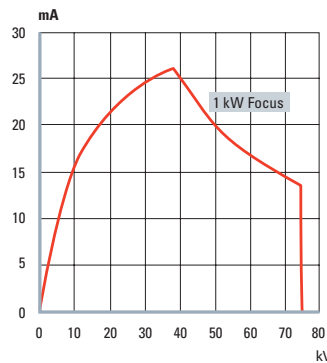
Ordering No.	915377.51
Nominal tube voltage	75kV
Continuous rating	1000W
Focal spot acc. EN 12543	d = 1mm
Filament current, max.*	3.7 A
Filament voltage, typical	2.8 V
Inherent filtration	0.8 mm Be
Target material	W
Target angle	20°
Radiation coverage	40° x 40°
Leakage radiation, max.	1.5 mSv/h
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	40°
Weight	2.1 kg
Terminal type	CA11
Mounting flange	–
Locking device	–

Ordering No.	915343.51
Nominal tube voltage	100 kV
Continuous rating	1000 W
Focal spot acc. EN 12543	d = 5.5 mm
Filament current, max.*	4.2 A
Filament voltage, typical	7.5 V
Inherent filtration	0.8 mm Be
Target material	W
Target angle	30°
Radiation coverage	40°
Leakage radiation, max.	–
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	40° C
Weight	3.5 kg
Terminal type	R10
Mounting flange	651142
Locking device	–

Outline drawing



Tube diagram



*Setting the maximum Filament current above 4.0A may reduce the lifetime of the Filament to less than 2000 hours.



MXR-160HP/FB

915359.51
160 kV
1000 W
d = 1.0 mm
4.1 A
3.0 V
0.8 mm Be
W
20°
60° x 25°
2.5 mSv/h
Water
4 l/min
35° C
8 kg
R24

10001756

941002

MXR-160HP/11

915370.51
160 kV
800 W / 1800 W
d = 0.4 mm* / d = 1.0 mm
4.1 A / 4.1 A
2.9 V / 7.3 V
0.8 mm Be
W
11°
40° x 30°
2.5 mSv/h
Water
4 l/min
35° C
8 kg
R24

10001756

941002

*Threshold: 30 %

MXR-160HP/20

915357.51
160 kV
1000 W / 1000 W
d = 1.0 mm / d = 1.0 mm
4.1 A / 4.1 A
4.2 V / 4.2 V
0.8 mm Be
W
20°
40°
2.5 mSv/h
Water
4 l/min
35° C
8 kg
R24

10001756

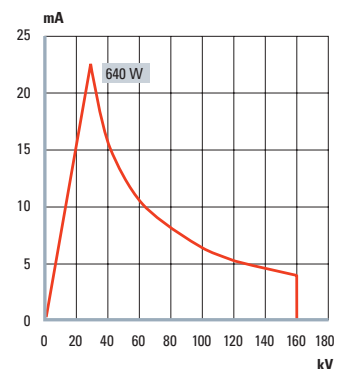
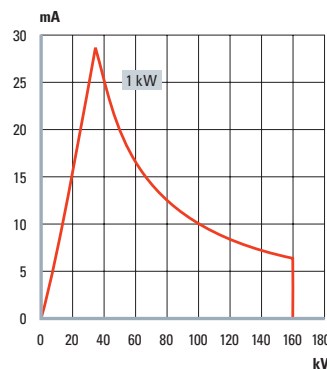
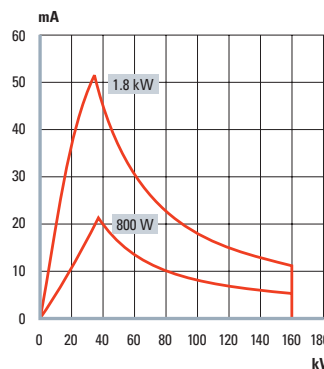
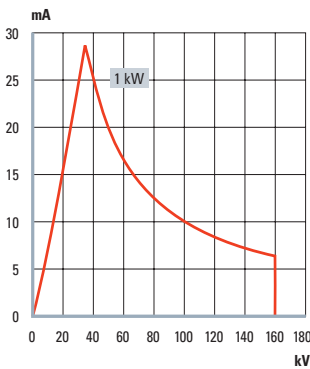
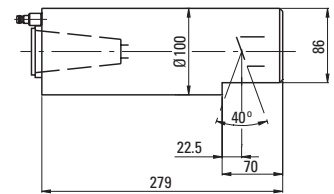
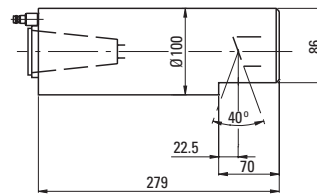
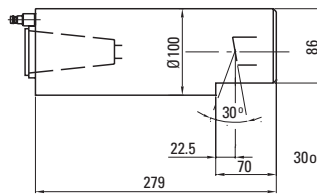
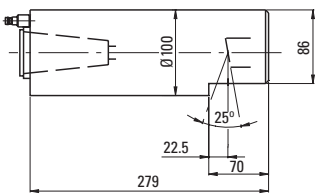
941002

MXR-160/20

915317.51
160 kV
640 W / 640 W
d = 1.0 mm / d = 1.0 mm
4.1 A / 4.1 A
4.2 V / 4.2 V
0.8 mm Be
W
20°
40°
2.5 mSv/h
Water
4 l/min
35° C
8 kg
R24

10001756

941002





MXR-160/21

MXR-160/22

MXR-161

Ordering No.	915302.51
Nominal tube voltage	160 kV
Continuous rating	640 W / 1600 W
Focal spot acc. EN 12543	d = 1.0 mm / d = 3.0 mm
Filament current, max.*	4.1 A / 4.2 A
Filament voltage, typical	4.2 V / 5.5 V
Inherent filtration	0.8 mm Be
Target material	W
Target angle	20°
Radiation coverage	40°
Leakage radiation, max.	2.5 mSv/h
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	35° C
Weight	8 kg
Terminal type	R24

Ordering No.	915301.51
Nominal tube voltage	160 kV
Continuous rating	640 W / 3000 W
Focal spot acc. EN 12543	d = 1.0 mm / d = 5.5 mm
Filament current, max.*	4.1 A / 4.2 A
Filament voltage, typical	3.0 V / 5.5 V
Inherent filtration	0.8 mm Be
Target material	W
Target angle	20°
Radiation coverage	40°
Leakage radiation, max.	2.5 mSv/h
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	35° C
Weight	8 kg
Terminal type	R24

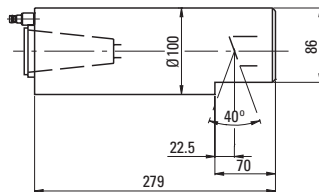
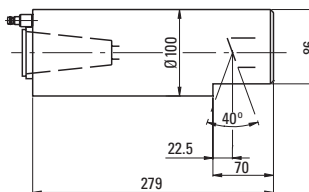
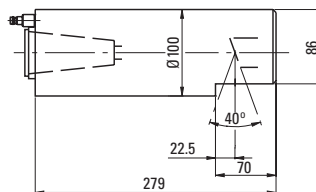
Ordering No.	915305.51
Nominal tube voltage	160 kV
Continuous rating	3000 W
Focal spot acc. EN 12543	d = 7.5 mm
Filament current, max.*	4.2 A
Filament voltage, typical	5.5 V
Inherent filtration	0.8 mm Be
Target material	W
Target angle	30°
Radiation coverage	40°
Leakage radiation, max.	1 mSv/h
Cooling medium	Water
Cooling medium flow, min.	4 l/min
Temperature at inlet, max.	35° C
Weight	8 kg
Terminal type	R24

Mounting flange	10001756
Locking device	941002

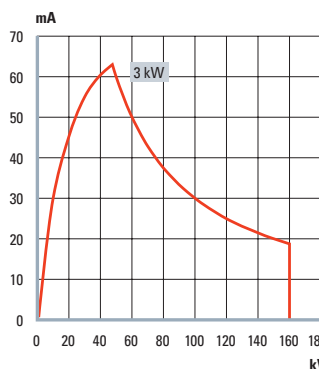
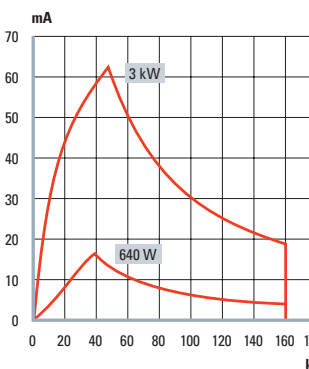
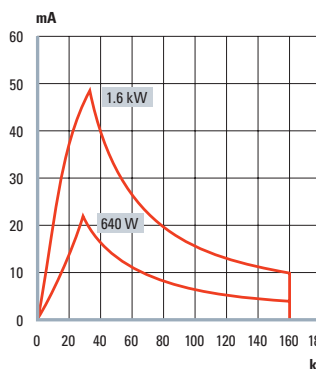
Mounting flange	10001756
Locking device	941002

Mounting flange	10001756
Locking device	941002

Outline drawing



Tube diagram



*Setting the maximum Filament current above 4.0A may reduce the lifetime of the Filament to less than 2000 hours.



MXRP-160C

915311.51
160 kV
1000 W
l = 0.4 mm / w = 4.0 mm
4.2 A
2.7 V
0.5 mm Ti + 2.0 mm H ₂ O + 2.0 mm Al
W
22°
360° x 40°
2.5 mSv/h
Water
4 l/min
35° C
8 kg
R24

10001756
941002



MXR-165

915356.51
160 kV
6000 W
d = 5.5 mm
4.2 A
5.5 V
4 mm Be
W
30°
45°
2.5 mSv/h
Water
5 l/min
30° C
9.4 kg
R24

10001711
940303



MXR-225HP/11

915371.51
225 kV
800 W / 1800 W
d = 0.4 mm* / d = 1.0 mm
4.1 A / 4.1 A
2.9 V / 7.3 V
0.8 mm Be
W
11°
40° x 30°
5 mSv/h
Water
4 l/min
35° C
11 kg
R24

10001756
941002

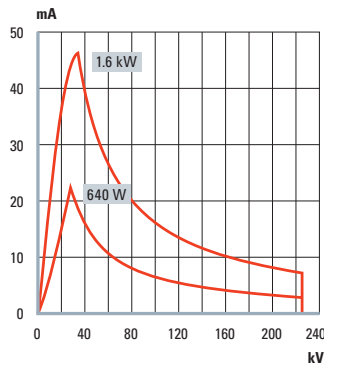
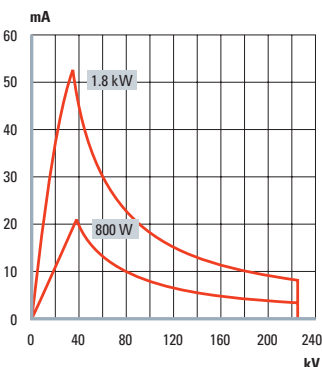
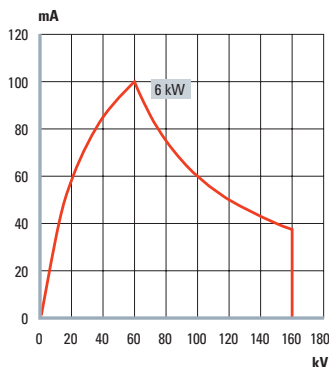
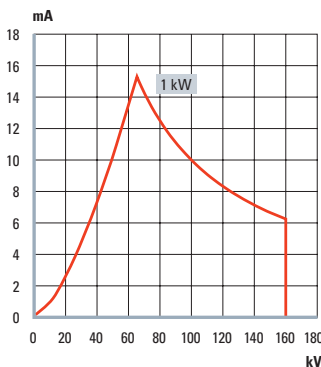
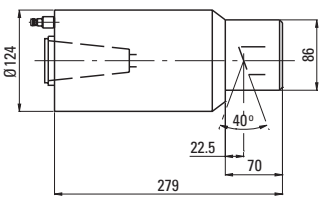
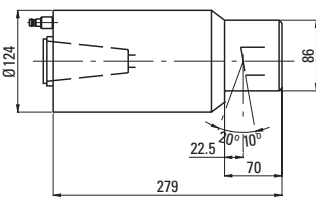
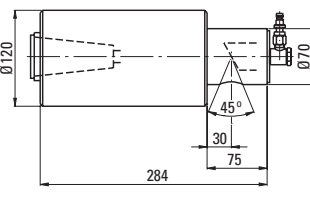
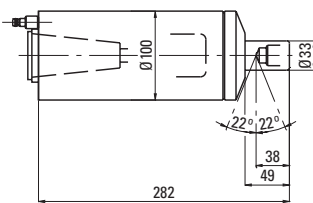
*Threshold: 30 %



MXR-225/21

915325.51
225 kV
640 W / 1600 W
d = 1.0 mm / d = 3.0 mm
4.1 A / 4.2 A
4.2 V / 5.5 V
0.8 mm Be
W
20°
40°
10 mSv/h
Water
4 l/min
35° C
11 kg
R24

10001756
941002





MXR-225/22

MXR-226

Ordering No.
Nominal tube voltage
Continuous rating
Focal spot acc. EN 12543
Filament current, max.*
Filament voltage, typical
Inherent filtration
Target material
Target angle
Radiation coverage
Leakage radiation, max.
Cooling medium
Cooling medium flow, min.
Temperature at inlet, max.
Weight
Terminal type

915326.51
225 kV
640 W / 3000 W
d = 1.0 mm / d = 5.5 mm
4.1 A / 4.2 A
3.0 V / 5.5 V
0.8 mm Be
W
20°
40°
10 mSv/h
Water
4 l/min
35° C
11 kg
R24

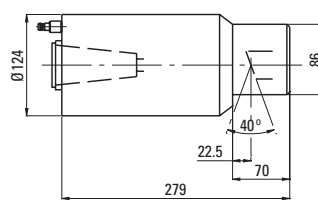
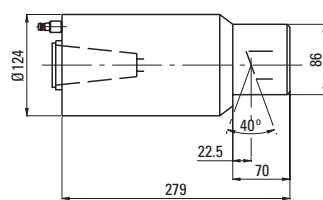
915332.51
225 kV
3000 W
d = 7.5 mm
4.2 A
5.5 V
0.8 mm Be
W
30°
40°
10 mSv/h
Water
4 l/min
35° C
11 kg
R24

Mounting flange
Locking device

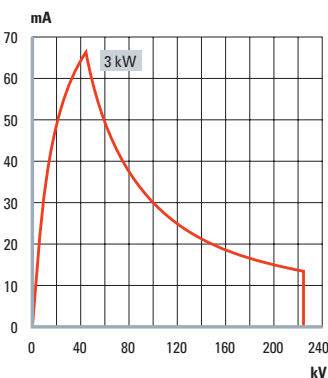
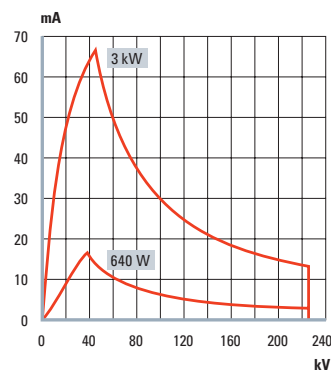
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Outline drawing



Tube diagram



*Setting the maximum Filament current above 4.0A may reduce the lifetime of the Filament to less than 2000 hours.





12/2010

COMET

Technology with Passion

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